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**QSC328P**

144/2.37 oz each  
NET WT 21.33  
LBS

Ovensafe individual wrappers

**SUNRISE SAUSAGE & CHEESE BREAKFAST SANDWICH**

Whole white wheat bread bun with fully cooked sausage patty and american

INGREDIENTS: Bread: whole wheat flour, enriched wheat flour (flour, malted barley flour, niacin, reduced iron, thiamine mononitrate, riboflavin, folic acid), water, sugar, contains less than 2% of: soybean oil, yeast, wheat gluten, salt, emulsifier, enzymes, calcium propionate, monoglyceride, calcium carbonate, microcrystalline cellulose, cornstarch. Patty: Ground pork (max 20% fat), water, seasoning (spices including crushed red pepper, dextrose, sugar), salt, caramel color. American Cheese: Cultured milk, salt, enzymes, annatto color), water, cream, sodium citrate, contains less than 2% of salt, citric, acid acetic, acid, sorbic acid carotenal, beta carotene. ALLERGEN INFORMATION: Contain wheat, milk, soy.  
CONTAINS COMMODITIES DONATED BY THE UNITED STATES DEPT OF AGRICULTURE. THIS PRODUCT SHALL BE SOLD ONLY TO ELIGIBLE RECIPIENT AGENCIES.

Heat on tray at 300' F:conventional oven about 15 minutes; convection oven about 10 minutes. Ovens may vary.

**KEEP FROZEN**



Don Lee Farms, 200 E.Beach Ave, Inglewood, CA 90302  
(310) 674-3180 www.donleefarms.com



1/27/2015



## Data Submission Form

Basis for data submitted are "As served"

Package size (lb): 21.33

Brand: **DON LEE FARMS**

Servings/package: 144

Product name: **SUNRISE SAUSAGE & CHEESE SANDWICH**

Product code: **QSC328P**

CN label number:

Analysis based on 1 serving: 1 sandwich 2.37 oz ( 67.19gm)

Nutrients	Nutrients per Serving	Unit
Total Calories	159	kcal
Calories from fat	57.6	kcal
Protein	9.7	grams
Total fat	6.4	grams
Saturated Fat (gm)	2.6	grams
Artificial Trans Fat (gm)	0	grams
Carbohydrate (gm)	16.0	grams
Sugar (gm)	1.8	grams
Fiber (gm)	1.4	grams
Cholesterol (mg)	26	milligrams
Calcium (mg)	110	milligrams
Iron (mg)	1.1	milligrams
Sodium (mg)	312	milligrams
Vitamin C (mg)	0	milligrams
Vitamin A (I.U.)	110	IU
Thiamin-B1 (mg)	0.3	milligrams
Riboflavin-B2 (mg)	0.1	milligrams
Niacin-B3 (mg)	2.5	milligrams
Vitamin-B6 (mg)	0.1	milligrams

Allergens wheat, milk, soy

Source of nutrient data used to calculate the nutrient analysis: ESHA database Genesis software (calculated)

Store frozen up to 12 months, or refrigerated up to 7 days. Do not refreeze. This is a "heat and serve product" in ovenable wrappers. May be reheated thawed or from frozen. To thaw, leave under refrigeration in the case 24 hours. Heat in a single layer on trays in an oven preheated to 300°F. Conventional oven: frozen 15 min, thawed 10 min. Convection oven : frozen 10 min, thawed 8 min. Microwave: For best results remove from individual wrapper and fold inside paper towel. Microwave on high for 45 seconds if frozen, 30 seconds if thawed. Cook time may vary by oven type or load.

*Suzanne Boutros*  
 SUZANNE BOUTROS, QC SUPERVISOR

1/27/2015

DATE



## **Product Formulation Statement**

THIS PRODUCT SPECIFICATION SHEET PROVIDES INFORMATION REGARDING PRODUCT DESCRIPTION, AND WILL ENABLE THE PURCHASER TO DETERMINE THE FEDERAL REIMBURSABLE MEAL PATTERN CONTRIBUTION.

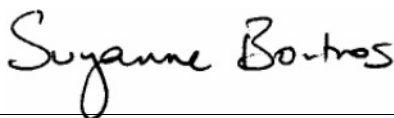
Product name: SUNRISE SAUSAGE & CHEESE SANDWICH  
Product code: QSC328P Servings: 144 /2.37 oz Net weight (lbs): 21.33

Variety(ies) Of Meat Used In Product:	Commodity ground pork, max 20% fat
Total Weight Of Uncooked Product (oz):	1.39
Raw Meat In Uncooked Product (oz):	1.31
Weight of Dry APP (oz):	0.27
Weight of Liquid to Rehydrate APP (oz):	0
Source of Alternate Protein Product:	American cheese
Type & % of Protein in APP:	1:1
Weight of Rehydrated APP (oz):	0.27
Weight of Seasoning in Product (oz):	0.08
Weight of Batter/Breading in Product (oz):	1.1
Total Weight of Precooked Product (oz):	2.37

Whole grain rich read meets HUSSAC "B" criteria.  
Information valid for sandwiches produced 10-15-14 onwards.

I CERTIFY THAT THE ABOVE INFORMATION IS TRUE AND CORRECT, AND THAT ONE SERVING OF THE ABOVE PRODUCT (READY FOR SERVING) YIELDS 1 OUNCES OF COOKED MEAT/MEAT ALTERNATE, 1 OUNCES OF EQUIVALENT WHOLE GRAIN RICH GRAINS AND 0 CUP(S) OF FRUIT AND VEGETABLES, WHEN PREPARED ACCORDING TO DIRECTIONS

ANY ALTERNATE PROTEIN PRODUCT USED CONFORMS TO FOOD AND NUTRITION SERVICE REGULATIONS APPENDIX A part 210 II. THAT IS, THE APP USED a) IS PROCESSED TO REMOVE SOME PORTION OF THE NON-PROTEIN CONSITUENTS, b) BIOLOGICAL QUALITY OF THE PROTEIN IS AT LEAST 80% THAT OF CASEIN, AS DETERMINED BY PROTEIN DIGESTIBILITY CORRECTED AMINO ACID SCORE (PDCAAS), c) CONTAINS AT LEAST 18% PROTEIN BY WEIGHT WHEN FULLY HYDRATED.



1/27/2015

SUZANNE BOUTROS, QC SUPERVISOR