



Product Specification/Formula Statement

Current as of: 02/17/15

Version #: 02/28/15

Supersedes Version #: 08/08/14

310 W. Alondra Blvd.
Gardena, CA 90248
(310) 523-3664 - Office (310) 523-1619- Fax

Brand: Hot Off The Grill **Commodity Code #:** C10900 **Commodity UPC#:** 007219391 1091 1
Commercial Code #: 109000 **Commercial UPC#:** 007219391 1091 1

Product Name:
Grilled Cheese on WG w/ Reduced Fat American Cheese- IW

Packaging: CN Label: **N.A.** Case Count: **72** Case Cube: **0.93** Cases/Pallet: **80**
Portion Size: **3.69 oz.** Net Wt./Case: **16.61 LBS.** Case Dimensions: **19.5 x 9.06 x 9.13** Pallet Config: **10 x 8**

EQUIVALENT GRAIN CALCULATIONS

Does product meet Whole Grain Rich criteria? (at least 50% or 1st ingredient?)	Yes	Grain crediting from Exhibit "A" School Lunch and Breakfast	
Does product contain non-creditable grains?	No		
Description of Creditable Grain Ingredient:	Grams of Creditable Grain ingredient in each portion?	Gram Standard of Creditable Grain per ounce equivalent?	Creditable Amount (A/B)
Whole Wheat/Grain Flour (grams)	18.31	16 grams	1.14
Enriched Wheat Flour (grams)	17.59	16 grams	1.10
TOTAL CREDITABLE GRAINS BY WEIGHT:	2.24	TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:	2.00

EQUIVALENT GRAINS CALCULATIONS PER FOOD BUYING GUIDE (GROUP B)

Description of Product per Food Buying Guide:	Portion size of product as purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount
Bread or Buns	2.18 oz.	1.00 oz.	2.18
TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:			2.00

MEAT/ MEAT ALTERNATIVE CALCULATIONS

Description of Creditable Ingredients per Food Buying Guide (FBG)	Ounces of Raw Portion in Creditable Ingredient	Multiply	FBG Yield/Servings per Unit	Creditable Amount	
Processed American Cheese	1.50 oz.	x	1.00	1.50 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
A. Total Creditable Cheese or M/MA				1.50	
Commodity Beef, Ground, 20% fat	0.00 oz.	x	0.00	0.00 oz.	
Commercial Beef, Ground, 24% fat	0.00 oz.	x	0.00	0.00 oz.	
B. Total Creditable Beef amount				0.00	
Description of APP, Manufacturer's Name and Code #	Oz. Dry APP per Portion	Multiply	% of Protein As-Is	Divide by 18	Creditable Amount
	0.00	x	0.00	18	0.00 oz.
C. Total Creditable APP amount					0.00
D. Total Creditable Amount (A + B + C, rounded down to nearest 1/4 ounce)					1.50

TOTAL CREDITABLE MEAL CONTRIBUTION:	EQUIVALENT GRAINS:	2.00	MEAT/ MEAT ALTERNATE:	1.50
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Commercial Code #: 109000

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Product Name: Grilled Cheese on WG w/ Reduced Fat American Cheese- IW

Product Description:

USDA Commodities used:

Processed Cheese (100036)

Handling and Cooking Instructions:

Shelf Life: Frozen 18 months, once thawed 5 days (refrigerated).

Do not remove wrap on wrapped product before heating. Oven temperatures may vary.

Conventional Oven (Frozen): 325 F 18 - 20 Minutes

Convection Oven (Frozen): 300 F 18 - 20 Minutes

Conventional Oven (Thawed): 350 F 10 - 12 Minutes

Convection Oven (Thawed): 325 F 10 - 12 Minutes

Ingredients:

Whole Grain Bread: Water, Whole Wheat Flour, Enriched Bread Flour (Bleached Wheat Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Bread Base (Sugar, Soy Oil, Dextrose, Salt, Wheat Flour, Mono & Diglycerides, Calcium Stearoyl Lactylate, Wheat Gluten, Calcium Sulfate, Diacetyl, Tartaric Acid Esters of Mono & Diglycerides, Ammonium Sulfate, Ethoxylated Mono & Diglycerides, Guar Gum, Ascorbic Acid, Monocalcium Phosphate, Potassium Iodide, Enzyme, Calcium Peroxide), Sugar, Yeast, Wheat Gluten, Calcium Propionate (Preservative). **Reduced Sodium, Reduced Fat American Cheese:** Cultured Pasteurized Milk and Skim Milk, Milk Fat, Whey Protein Concentrate, Contains less than 2% of Salt, Sodium Citrate, Potassium Citrate, Guar Gum, Locust Bean Gum, Xanthan Gum, Lactic Acid, Sorbic Acid (Preservative), APO-Carotenal and Beta Carotene (Color-If Colored), Enzymes, Vitamin A Palmitate, Soy Lecithin and Soybean Oil Blend. **Soybean Oil.**

Allergen Statement (Product Contains):

Wheat

Eggs

Tree Nuts

Fish/Shellfish

Milk

Peanuts

Soy

Gluten

Nutritional Information:

Weight	104.61 g	Dietary Fiber	3.00 g	Sugar	5.49 g
Calories	244.31	Fat (total)	7.66 g	Calcium	355.04 mg
% Calories Fat	28.22 %	Fat (saturated)	4.12 g	Iron	1.61 mg
% Calories Sat Fat	15.18 %	Trans Fat	0.00 g	Vitamin C	0.00 mg
Protein	15.11 g	Cholesterol	22.78 mg	Vitamin A	455.79 IU
Carbohydrate	30.57 g	Sodium	493.05 mg	Riboflavin	0 mg
Niacin	0 mg	Thiamine	0 mg	Potassium	0 mg

Case Coding Example:

(Manufacture Date/ Production Line #)

(Example: January 1st 2013 Product produced on Line A)

010113A

I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210,220,225,226, Appendix A)

Signature

David J. Watzke, V.P. of Operations

2/17/2015

(310) 523-3664

Printed Name

Date

Phone Number