



Product Specification/Formula Statement

Current as of: 04/01/15

Version #: 05/21/15

Supersedes Version #: 02/23/15

310 W. Alondra Blvd.
Gardena, CA 90248
(310) 523-3664 - Office (310) 523-1619- Fax

Brand: Hot Off The Grill **Commodity Code #:** C13001 **Commodity UPC#:** 007219391 1311 0
Commercial Code #: 130001 **Commercial UPC#:** 007219391 1311 0

Product Name:
Turkey Ham & Cheese Sandwich on a Whole Grain French Roll - Individually Wrapped

Packaging: CN Label: **N.A.** Case Count: **72** Case Cube: **1.00** Cases/Pallet: **64**
Portion Size: **4.81 oz.** Net Wt./Case: **21.65 LBS.** Case Dimensions: **18 x 12 x 8** Pallet Config: **8 x 8**

EQUIVALENT GRAIN CALCULATIONS

Does product meet Whole Grain Rich criteria? (at least 50% or 1st ingredient?)	Yes	Grain crediting from Exhibit "A" School Lunch and Breakfast	
Does product contain non-creditable grains?	No		
Description of Creditable Grain Ingredient:	Grams of Creditable Grain ingredient in each portion?	Gram Standard of Creditable Grain per ounce equivalent?	Creditable Amount (A/B)
Whole Wheat/Grain Flour (grams)	17.14	16 grams	1.07
Enriched Wheat Flour (grams)	16.47	16 grams	1.03
TOTAL CREDITABLE GRAINS BY WEIGHT:	2.10	TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:	2.00

EQUIVALENT GRAINS CALCULATIONS PER FOOD BUYING GUIDE (GROUP B)

Description of Product per Food Buying Guide:	Portion size of product as purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount
Bread or Buns	2.00 oz.	1.00 oz.	2.00
TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:			2.00

MEAT/ MEAT ALTERNATIVE CALCULATIONS

Description of Creditable Ingredients per Food Buying Guide (FBG)	Ounces of Raw Portion in Creditable Ingredient	Multiply	FBG Yield/Servings per Unit	Creditable Amount	
Processed American Cheese	1.00 oz.	x	1.00	1.00 oz.	
Turkey Ham	1.81 oz.	x	0.55	1.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
A. Total Creditable Cheese or M/MA				2.00	
Commodity Beef, Ground, 20% fat	0.00 oz.	x	0.00	0.00 oz.	
Commercial Beef, Ground, 24% fat	0.00 oz.	x	0.00	0.00 oz.	
B. Total Creditable Beef amount				0.00	
Description of APP, Manufacturer's Name and Code #	Oz. Dry APP per Portion	Multiply	% of Protein As-Is	Divide by 18	Creditable Amount
	0.00	x	0.00	18	0.00 oz.
C. Total Creditable APP amount					0.00
D. Total Creditable Amount (A + B + C, rounded down to nearest 1/4 ounce)					2.00

TOTAL CREDITABLE MEAL CONTRIBUTION:	EQUIVALENT GRAINS:	2.00	MEAT/ MEAT ALTERNATE:	2.00
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Commodity Code #: C13001

Commodity UPC#: 007219391 1311 0

Commercial Code #: 130001

Commercial UPC#: 007219391 1311 0

Product Name: Turkey Ham & Cheese Sandwich on a Whole Grain French Roll - Individually Wrapped
Product Description:

USDA Commodities used:

Processed Cheese (100036)

Handling and Cooking Instructions:

Shelf Life: Frozen 9 months, once thawed 2 days (refrigerated).

Thawing: For best results, place product on bun pan, in walk in that is between 38 and 41 degrees and thaw for 24 hours.

Conventional Oven (Frozen): n/a

Convection Oven (Frozen): n/a

Conventional Oven (Thawed): n/a

Convection Oven (Thawed): n/a

Ingredients:

Whole Grain French Roll: Whole Wheat Flour, Enriched Wheat Flour (Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamin, Mononitrate, Riboflavin, Folic Acid), Water, Sugar, Contains 2% or Less of: Soybean Oil, Wheat Gluten, Yeast, Salt, Dough Conditioners (Calcium Sulfate, Enzymes, Sodium Stearoyl Lactylate, Ascorbic Acid, Monoglycerides), Calcium Propionate. **Turkey Ham Chunked and Formed, Cured Turkey Thigh Meat with 22% Added Ingredients, Smoke Flavoring and a Portion of Ground Turkey Thigh Meat Added:** Turkey Thigh, Water, Salt, Modified Food Starch, and Less Than 2% of Sugar, Potassium Lactate, Sodium Phosphate, Potassium Acetate, Smoke Flavoring, Sodium Nitrite, and Sodium Erythorbate. **Reduced Sodium, Reduced Fat American Cheese:** Cultured Skim Milk and Milk, Potassium Citrate, Salt, Artificial Color (If Colored), Sodium Phosphate, Sorbic Acid (Preservative), Enzymes, Soy Lecithin (Non-sticking Agent).

Allergen Statement (Product Contains):

Wheat

Eggs

Tree Nuts

Fish/Shellfish

Milk

Peanuts

Soy

Gluten

Nutritional Information:

Weight	136.36 g	Dietary Fiber	2.72 g	Sugar	5.74 g
Calories	286.44	Fat (total)	8.46 g	Calcium	378.75 mg
% Calories Fat	26.58 %	Fat (saturated)	3.65 g	Iron	2.39 mg
% Calories Sat Fat	11.47 %	Trans Fat	0.00 g	Vitamin C	0.91 mg
Protein	20.65 g	Cholesterol	41.15 mg	Vitamin A	305.94 IU
Carbohydrate	32.70 g	Sodium	953.96 mg	Riboflavin	mg
Niacin	mg	Thiamine	mg	Potassium	mg

Case Coding Example:

(Manufacture Date/ Production Line #)
(Example: January 1st 2013 Product produced on Line A)

010113A

I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210,220,225,226, Appendix A)

Signature

David J. Watzke, Vice President of Operations

4/1/2015

(310) 523-3664

Printed Name

Date

Phone Number